

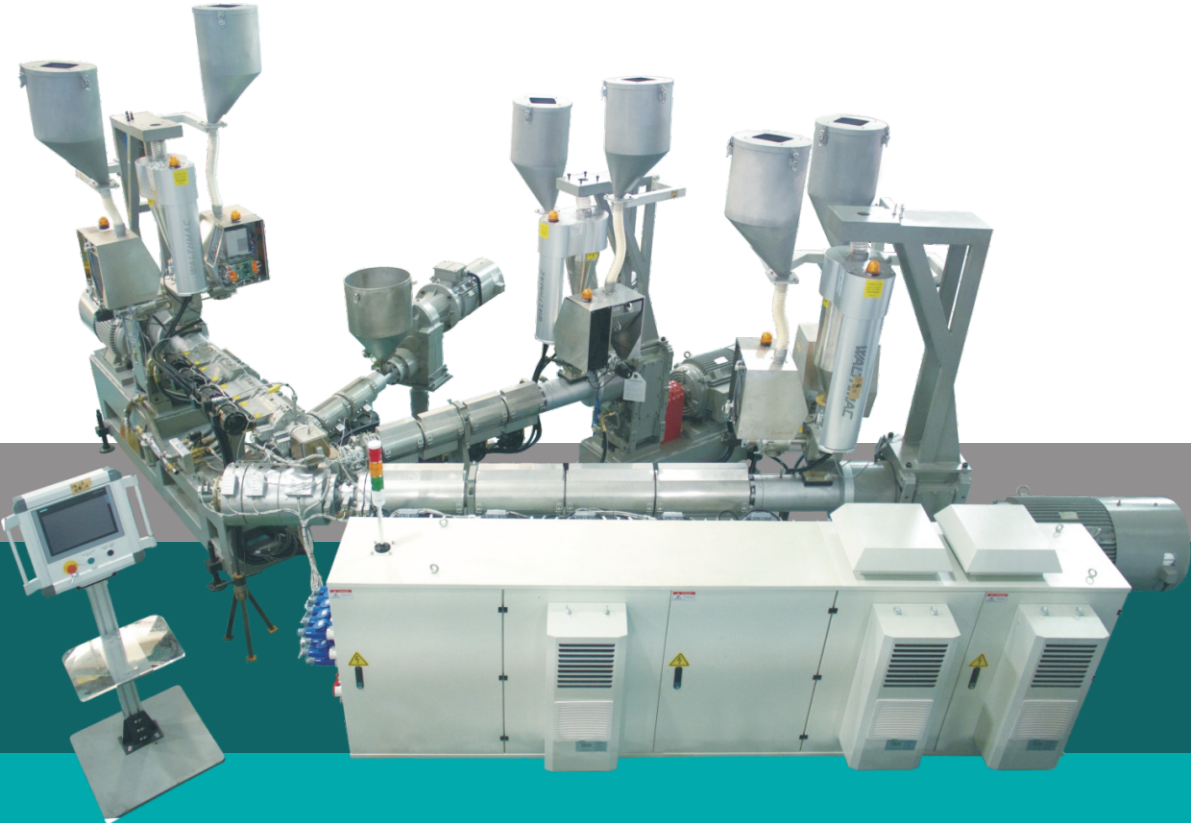


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- 生产基地——东莞、无锡
Production Base-Dongguan, Wuxi
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Sales & Service Office
- 研究中心——东莞
R&D Centre -Dongguan



通讯管生产线

Microduct & Microduct Bundles Extrusion Line



Microduct & Microduct Bundles Extrusion Line 202504



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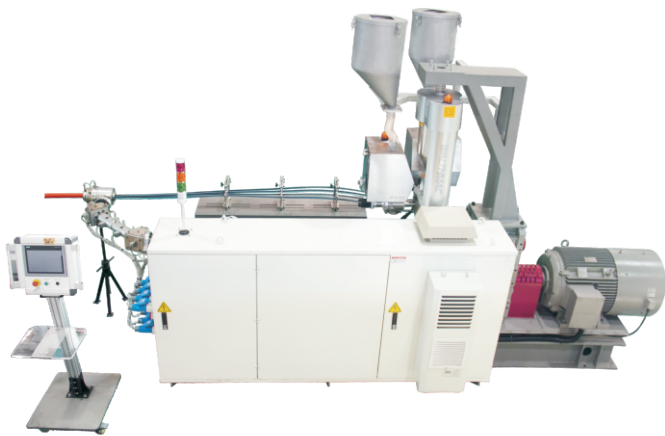


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硅芯管主机
Extruders for Microduct



集束管线主机
Extruder for Bundle



特 点

- 适用双层/三层通讯管高速挤出及包覆管生产
- 通讯管稳定生产速度≥100m/min
- 自动化生产线控制，稳定生产
- 根据管材形式配套收卷机
- 提供整套生产线方案

Features

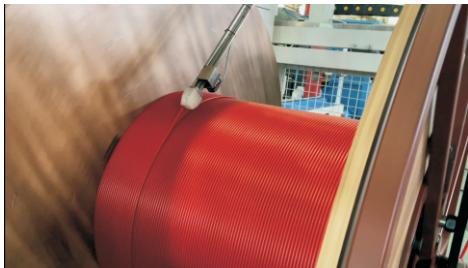
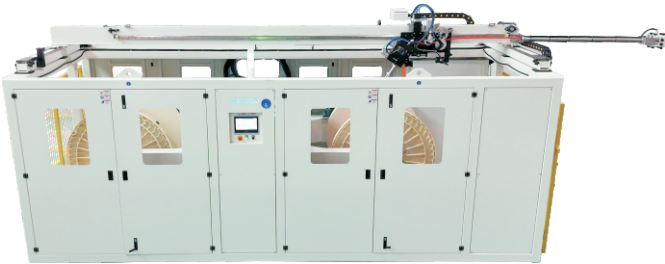
- High speed production of two/three layer micro duct & bundles
- Micro duct stable line speed ≥100m/min
- Automatic line control guarantees stable production
- Solution of coiler for micro duct & bundle
- Turn-key solution of production line

应用领域 Application

通讯行业光纤套管，硅芯管，微管，集束管
Cable duct, silicone-core pipe, micro tube, and bundles for Industry of optic fiber telecommunication



自动化双工位收卷机
Automatic double station winder



配备自动换工位功能，操作简单，排管整齐
Equipped with automatic station switch function, easy to operate and neatly arranged pipes

技术参数 Technical data

序号 No.	设备配置 Line configurations	通讯管 Microduct Line	集束管 Microduct Bundle Line
1	主机 Main extruder	DKM-EI60x33A & 45x33A	DKM-EI60x33A
2	共挤机 Co-extruder for stripes	DKM-EI40x28A	N/A
3	模头 Die Head	双层/三层高速共挤 Two/ Three layer High Speed Extrusion Die Head	包覆管挤出模头（2/3/4/7....24管包覆） Microduct Bundle Extrusion Die Head (2/3/4/7...24 ways)
4	真空定径机 Vaccum Calibration Tank	碟片式高速冷却定径套 5-32mm, 无阻力密封 Compound calibrator specially for high speed production line, dia. 5-32mm, with non-resistance vacuum sealing	包覆管定型套 Calibration sleeve for microduct bundle
5	冷却箱 Cooling Trough	无阻力水箱 Non-resistance cooling	N/A
6	测径仪 Diameter gauge	激光测径仪 Online measure	N/A
7	测厚仪 Thickness gauge	超声波 Ultrasonic	N/A
8	牵引机 Haul-off Unit	耐磨牵引皮带，高速稳定 Wear resistant belts, stable at high speed	N/A
9	切割机 Cutting Unit	飞刀切割 Fly cutter	手动切割 Manual cutting
10	收卷机 Coiler	双工位高速收卷，配置储管装置 Dual station coiler for high speed production, equipped with duct accumulator	龙门收卷 Gantry type coiler for bundles winding

硅芯管生产线 Microduct Extrusion Line



集束管生产线 Bundle Extrusion Line

